INSTRUCTIONS FOR REMOVING BEARING KIT:
STEP 1: REMOVE DOME FASTENER
STEP 2: LIFT DOME FROM BEARING SHAFT
STEP 3: REMOVE BEARING KIT FASTENERS
STEP 4: REMOVE BEARING KIT FROM TURBINE AND REPLACE

INSTRUCTION FOR RE-ASSEMBLY
STEP 1: REPLACE DAMAGED BEARING KIT WITH NEW
STEP 2: TIGHTEN BEARING KIT FASTENERS
STEP 3: REFIT DOME TO SHAFT
STEP 4: TIGHTEN DOME FASTENER